

# Douglas-fir Distribution Crossarms Boring Specifications

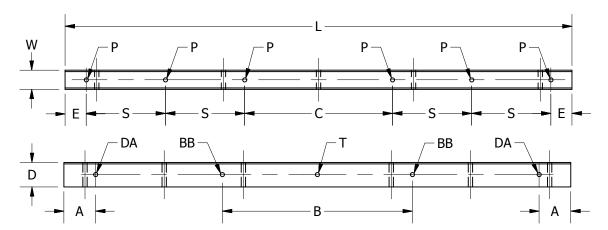
**Important:** When ordering crossarms, specify exactly what is required. If a verbal or written description is questionable, send a descriptive sketch or drawing which details the requirement. Orders for specially manufactured crossarms are not subject to cancellation if production has started, nor may they be returned if a mistake is made in ordering.

It is suggested that boring instructions be forwarded to us in the following manner:

- 1. Supply the applicable utility drawing or drawing number.
- 2. Reference BROOKS part number or previous production number.
- 3. Submit a sketch; preferably a completed copy of the ordering template below.
- 4. Use a verbal or written description that identifies the variables noted below.

#### **Crossarm Ordering Template**

Hole location, size, and orientation (vertical or horizontal) must be well specified. A template can assist in providing this data. The example template illustrated is for a 6-pin tangent crossarm with a symmetric pattern and horizontal brace bolt holes. This template can be adapted to other symmetrical configurations such as 2-pin and 4-pin. Please provide separate sketches for alley construction, unbalanced framing or offset patterns.



Arm Size V	٧	=	 Width (top face)
	)	=	 Depth (side face)
L		=	 Overall Length
Pin Holes			 Number of Pin Holes
F	•	=	 Pin Hole Diameter
C	;	=	 Center Spacing
E	Ξ	=	 End Distance
S	3	=	 Side Spacing
Brace Bolt Hole E	ВВ	=	 Brace Bolt Hole Diameter
Е	3	=	 MHC Brace Bolt Spacing
			 Specify Orientation: V (Vertical) H (Horizontal)
Pole Through Bolt T	Г	=	 Pole Through Bolt Hole Diameter
Double Arming Bolt			 Holes Required? Y (Yes) N (No)
A	١	=	 End Distance
	Α	=	Bolt Hole Diameter

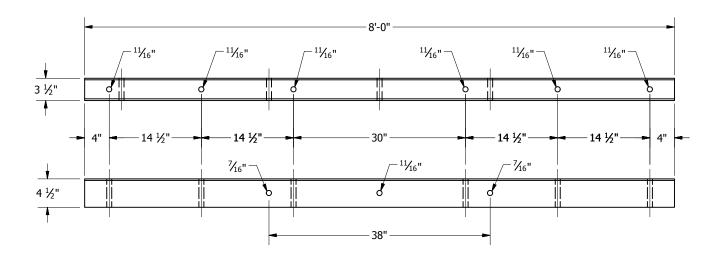
Please refer to the example for the Crossarm Ordering Template on next page.

# **Douglas-fir Distribution Crossarms Boring Specifications**

### **Example**

For an ordering template completed in the following manner, crossarms would be manufactured as illustrated.

```
Arm Size ...... W = 3\frac{1}{2}"
                                       Width (top face)
                             = 4\frac{1}{2}"
                                       Depth (side face)
                                       Overall Length
                                 8'-0"
                                       Number of Pin Holes
Pin Holes .....
                                       Pin Hole Diameter
                                  30"
                                       Center Spacing
                                  4"
                                       End Distance
                                14½" Side Spacing
Brace Bolt Hole ..... BB =
                                  <sup>7</sup>/<sub>16</sub>"
                                       Brace Bolt Hole Diameter
                                  38"
                                       MHC Brace Bolt Spacing
                                       Specify Orientation: V (Vertical) H (Horizontal)
Pole Through Bolt ...... T = \frac{1}{16}"
                                       Pole Through Bolt Hole Diameter
Double Arming Bolt .....
                                       Holes Required? Y (Yes) N (No)
                                       End Distance
                                       Bolt Hole Diameter
```

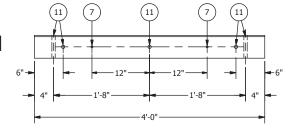




## **REA Distribution Crossarms**

Drilling guide M19 and cross section dimensions per REA specification 1728H-701





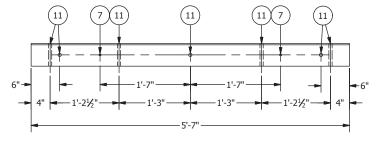
### **Hole Size Key**

(7) –  $\frac{7}{16}$  Diameter

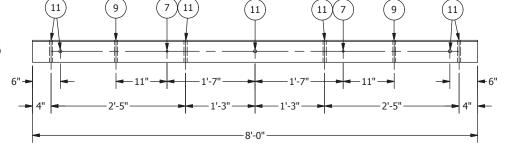
(9)- <sup>9</sup>/<sub>16</sub>" Diameter

11)— 11/<sub>16</sub>" Diameter

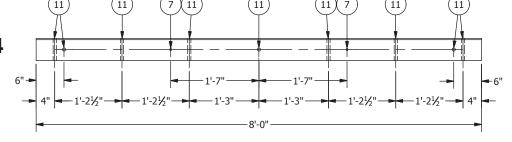
## Type 02



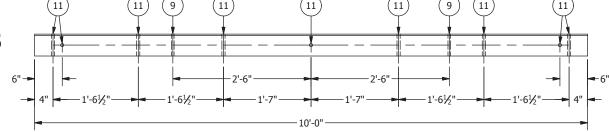
## Type 03



Type 04



## Type 05



Please contact BROOKS for specific catalog numbers when ordering REA distribution crossarms.